

INPKX

	general procedure.....••.....•••	3
i	general remarks.....	Q
	principles of.....•••.....	
i	
:	summary of principles.....	10
i	Jig drawings.....•••.....	,,
,u	
I	Jig feet.....	7, .?S
,i	table of dimensions.....	
»Q	
•	Jig locating points.....•.....	5.
OJ	adjustable, for work.....	...
•q;	
	Jigs, adjustable boring.....	...
ioN	
	alignment of, when holes are at an angle,	
	boring.....	.^07
105	
	boring, of simple design.	ujtt
!	boring, supported on work.	ujc)
	box.....	• • • • •
15	
,i	box or closed, design of	-
45	
	clamps for..... ?H
	combination boring and drill.	
	drill, designed for rapid indexing... .	,»tx)
	drill, equipped with floating bushings and* I I crutistg vrrs ,	10^
	drill, equipped with milling attachment	,»«»»
,d	drill, examples of.....	177
151	
!	drill, for fork links	• I(k>
i	drill, for machining half holes,	t(»t
	drill, for rough collar.....	,?c»t
i	drilling and reaming... .	.tot)
t!	drill, quick-operating.....	
•	drill, with automatic locating do vices.....	173
'j	drill, with cam-operated damping nlide. , ,	151
*	drill, with cam-operated damping nlide. , ,	
154	
I	examples of closed or box.....	56
	for boring holes that are not parallel.	joi
j	for cross-drilling pistons.....	17«>
?	for drilling at an angle.....	55
I	for drilling deep holes in at tit IH.	r/t
I	for drilling handwheel rim.	42
,,	for drilling power press dial plates.	UM
1'J	for drilling ring.	156
I	for facing bosses in	
pistons,	for multiple boring.....	»8t
so?	

I	for straight and angular drilling.	17,1
	for supporting bar on one side of hole,	jroo
	four-part boring	
I	having rockers upon which to be turned over	206
I	indexing, mounted on trunnion*,	ifu
, I	indexing, operated by hand-lever and ft «»t -	1(17
treadle.		«s'»
, j	indexing, provided with work-locutinK	
devit'en.. . . .		164
I	locating work by means of pins and studs	g3.
i	materials for	H